

## **ORART780HARD**

## OROPAL EPOXY PRIMER HARDENER

Polyamide hardener specially formulated for 2 component epoxide paints and primers that don't need induction time prior to their application.

Physical parameters	
Viscosity (Ford cup #4)	180 – 300''
Specific gravity	0,89 - 0,92 g/cc
Solids content	65 – 67%
Colour	Colourless (slightly yellowish)
In-can appearance	Viscous liquid
Stability	12 months at 10 – 25°C

Product use information	
Application process	Mix with the proper base according to the mixing ratio indicated on the technical data sheet for the base
Product preparation	Stir the product thoroughly with a suitable clean mixing paddle prior to use
Cleaning	ORART 725

Additional information	
Safety	Consult package labelling. All safety information related to this product
	can be found in the relevant product safety data sheet
Storage	1 year



This technical data sheet aims to inform our customers about the properties of our product. Although the data contained here is based on our knowledge and technical reports carried out according to the mentioned standards, the suitability for purpose of use should be confirmed under customer practical conditions.

Product	Product code	Brand	Author	Date	Version	Replaces	Page	Language
ORART780HARD	ORART780HARD/Y	OROPAL	IKI COATINGS – IRURENA GROUP	12.12.19	1	Any previous version	1/1	EN