

Page 1 of 2

Sayerlack is a brand of

The Sherwin-Williams Company

SAYERLACK S.r.I. - Con Unico Socio

YERLACK

Via del Fiffo, 12 - 40065 Pianoro (B0) - Italia - C.P. 18 tel. +39 051 770511 - fax +39 051 777437 www.sayerlack.it - www.lineabluvernici.it

Cod. Fisc. e Reg. Impr. Bo 08866930152 - P. IVA: IT 00494251200 R.E.A. n. 313180 - Cap. Soc. Euro 2.626.182 I.V. - Codice Mecc. Bo 014531 Società soggetta a direzione e coordinamento di The Sherwin-Williams Company, USA

supersedes previous issue dated 09/09/97

IF0427/XX

#### METAL FINISH EFFECT

Colours:	18 mica effect			
		36 aluminium		
		63 aluminium grey		
Area of use:		Flat parts, profiles, turned parts, picture frames,		
		fitted furniture		
Method of use:		Spray gun		
Mixing procedure:			by weight	
	Part A	IF0427/XX	100	
	Part B (hardener)	TH0720/00	50	
	Thinner	DT0431/00	30-40	

#### **Technical characteristics**

. oominioan omanaon					
Solids content (%):			50 ± 3		
Specific gravity (kg/l):			1.010 ± 0.030		
Viscosity (DIN 4 at 20°C):			35" ± 3"		
Recommended (g/m²):	application	weight	nt 70 - 90		
Drying time (120 g/m² at 20°C):			Dust free: 5'		
			Touch dry: 10'-12'		
Shelf-life:			If the product is properly stored, shelf-life is unlimited.		
			After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.		

#### Substrate preparation

With pigmented polyurethane or polyester basecoats properly sanded.

#### Special instructions and method of use

Keep the air supply pressure close to 3 atm pressure and use a 1.8 mm nozzle.

Apply the product in a number of thin layers without wetting excessively. It is this technique that creates the final metallic effect.

Wait at least 2 hours (max. 4 hours) after applying the metal finish IF0427/XX, then apply a clear topcoat, which may be either matt or gloss, polyurethane or acrylic.

All colours in the IF0427/XX series are perfectly intermixable.

The colours IF0427/36 and IF0427/18 should be considered basic products to be used for colour matching by adding TP4140/XX pastes (see list) and/or adding XM8000/XX stains.

RECOMMENDED PASTES:

**RECOMMENDED STAINS:** 

N.B.: Data provided on this Technical Data Sheet correspond to our best knowledge and experience. We assure consistency on the chemical-physical characteristics of our products, within the tolerance limits specified on our Technical Data Sheets. Responsibility of final result of product application is fully up to the users, who shall make sure that the product corresponds to their own needs with regard to application system, to substrates used as



Page 2 of 2



Sayerlack is a brand of The Sherwin-Williams Company SAYERLACK S.r.l. - Con Unico Socio

Via del Fiffo, 12 - 40065 Pianoro (B0) - Italia - C.P. 18 tel. +39 051 770511 - fax +39 051 777437 www.sayerlack.it - www.lineabluvernici.it

Cod. Fisc. e Reg. Impr. Bo 08866930152 - P. IVA: IT 00494251200 R.E.A. n. 313180 - Cap. Soc. Euro 2.626.182 I.V. - Codice Mecc. Bo 014531 Società soggetta a direzione e coordinamento di The Sherwin-Williams Company, USA

# TECHNICAL DATA SHEET

supersedes previous issue dated 09/09/97

## IF0427/XX

### **METAL FINISH EFFECT**

black	XM8000/08	amaranth
dark blue	XM8000/14	night blue
green	XM8000/07	golden yellow
amaranth	XM8000/72	black
bright red	XM8000/25	red
violet	XM8000/69	orange
	XM8000/S4	yellow
	XM8000/S6	Elba blue
	XM8000/S8	green
	dark blue green amaranth bright red	dark blue XM8000/14   green XM8000/07   amaranth XM8000/72   bright red XM8000/25   violet XM8000/69   XM8000/S4 XM8000/S6