

Sayerlack is a brand of
SHERWIN-WILLIAMS

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Company under the direction and coordination of The Sherwin-Williams Company, USA

Technical Data Sheet

IF0411/XX METAL MARBLE EFFECT

Supersedes previous issue dated 22/05/09

DATE 13/05/10

Colours:	73 silver, 34 gold, 00 clear
Area of use:	Flat parts, profiles, frames
Method of use:	Spray gun, pad, wiping
Thinning:	As required with DX1131/00

Technical characteristics

Solids content (%):	14 ± 0.5
Specific gravity (kg/l):	0.900 ± 0.030
Shelf-life:	If the product is properly stored, shelf-life is unlimited. After long periods of storage, always check homogeneity and stir well before use to eliminate any possible sediment.

Substrate preparation

With pigmented polyester or polyurethane basecoats.

Special instructions and method of use

After sanding of the polyester or polyurethane basecoat, spray IF0411/XX as it is or thinned with DX1131/00, depending on the required colour intensity.

After spraying, remove some of the product by manual padding using a natural sponge soaked with DX1131/00 thinner. This creates an effect resembling the streaks in marble, however various chromatic effects can be obtained, according to the user's aesthetic sense.

Apply the clear topcoat, which may be matt or gloss, polyurethane, acrylic or polyester, within an interval of 10 minutes to 3-4 hours after the application of IF0411/XX.

N.B.: DATA PROVIDED ON THIS TECHNICAL DATA SHEET CORRESPOND TO OUR BEST KNOWLEDGE AND EXPERIENCE. WE ASSURE CONSISTENCY ON THE CHEMICAL-PHYSICAL CHARACTERISTICS OF OUR PRODUCTS, WITHIN THE TOLERANCE LIMITS SPECIFIED ON OUR TECHNICAL DATA SHEETS. RESPONSIBILITY OF FINAL RESULT OF PRODUCT APPLICATION IS FULLY UP TO THE USERS, WHO SHALL MAKE SURE THAT THE PRODUCT CORRESPONDS TO THEIR OWN NEEDS WITH REGARD TO APPLICATION SYSTEM, TO SUBSTRATES USED AS WELL AS TO WORKING CONDITIONS.
WARNING: ACTUAL VISCOSITY OF SOME PIGMENTED AND/OR THIXOTROPIC PRODUCTS MAY DIFFER FROM THE VISCOSITY SHOWN ON THE TECHNICAL DATA SHEET. DIFFERENCES ARE TO BE REGARDED AS ACCEPTABLE IF WITHIN 30% MAXIMUM.